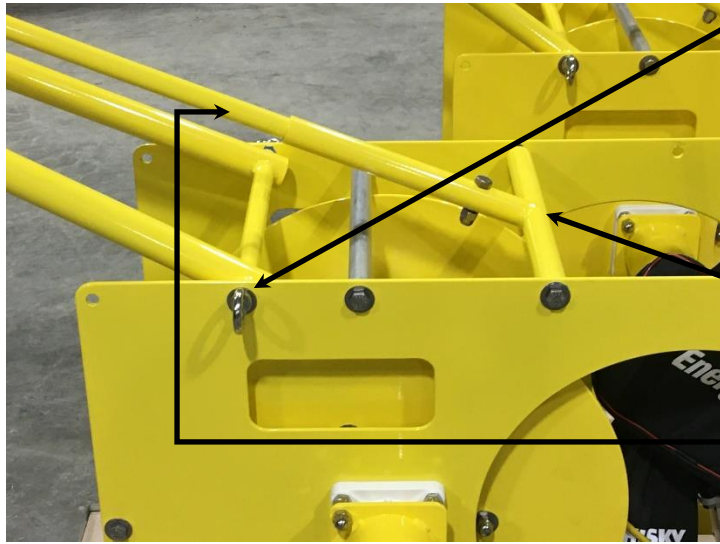


Winch Boom Assembly Instructions



Install two ½-13 eye bolts through the winch side plates on both port and starboard sides into the base of the boom. Tighten the eye bolts until snug and then rotate ½ turn tighter.

The boom T support has already been installed

Slide the 1" support rod into the boom T support and align the ½" holes and install the provided ½-13 bolt and cap nut.



At the other end of the support rod, install a 3/8-16 bolt through the rod and the hole at the end of the boom then tighten.

